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D4032-041
Job Sheet 182871



Part No: D4032-041

Job Qty: 1 ea

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/26/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/26/18	9/26/18	0.00	0.00	Start Up Stores/Pkg-1		UL 18-9-25
100	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging1-4		UL 18-9-25
110	HandFinish	1 pcs	9/26/18	9/26/18	0.00	1.16	HandFinish4		UL 18-9-25
120	QC	1 pcs	9/26/18	9/26/18	0.00	0.00	QC5		SEP 28 2018 68
130	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging3-2		DAS 9-89
140	QC21-SA	1 Ea	9/26/18	9/26/18	0.00	0.00	QC21		DAS 21 69 9-89

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

Descriptions:



1270 ABERDEEN STREET
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CANADA
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Container No: S114353



Part: D4032-041

Job No: 182871

Serial No/Batch: S114353

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/18

SEP 28 2018

Job BOM

005563

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5060651
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5069276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	50689041
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	50742061
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5109650
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5097106
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5097229
D3917-3	Washer (5102801) (x4)	6 Ea (6 ea)	90-Start up Operation	V 5114294
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5072726
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068384
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068380
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	X 5112584
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	V 5114294
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5089207
D4017-041	Short Basket Base Assembly (350)	1 Ea (1 ea)	90-Start up Operation	511377
D4018-041	AS350 Short Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5109696
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5078253
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5083211
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951-1
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5054188-1
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5058052-1
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5103666
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5083588
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	110	0
	AN3-16A	2	122	0
	AN310-4	3	121	0
	AN310C4	2	151	0
	AN4-12	3	79	0
	AN5-17A	4	110	0
	D2530	1	4	0
	D2535	2	58	0
	D2537	2	16	0
	D3917-3	6	33	0
	D3953-17	2	25	0
	D3953-19	1	18	0
	D3953-21	1	12	0
	D3953-3	2	8	0
	D3953-7	2	24	0
	D3953-9	2	9	0
	D3969-3	1	20	0
	D4017-041	1	0	0
	D4018-041	1	0	0
	MS21042L3	6	3,447	0
	MS21042L5	4	988	0
	MS24665-151	3	263	0
	MS24665-300	2	132	0
	NAS1149C0432R	2	2,833	0
	NAS1149F0332P	8	1,681	0
	NAS1149F0432P	6	1,637	0
	NAS1149F0563P	4	982	0

Part Specifications

Specifications could not be found.